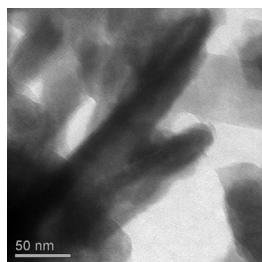


VO<sub>2</sub>(B) @ carbon cathodes for lithium ion batteriesV.S. Reddy Channu<sup>a,\*</sup>, B. Rambabu<sup>b</sup>, Kusum Kumari<sup>c</sup>, Rudolf Holze<sup>d</sup><sup>a</sup> SMC Corporation, College Station, TX 77845, USA<sup>b</sup> Solid State Ionics and Surface Sciences Lab, Department of Physics, Southern University and A&M College, Baton Rouge, LA 70813, USA<sup>c</sup> Department of Physics, National Institute of Technology, Warangal, India<sup>d</sup> Institut für Chemie, AG Elektrochemie, Technische Universität Chemnitz, D-09107 Chemnitz, Germany

## HIGHLIGHTS

- Carbon coated VO<sub>2</sub>(B) nanostructures were synthesized for electrodes in lithium ion batteries by hydrothermal method.
- The diffraction spots can be indexed to monoclinic structure of VO<sub>2</sub>(B).
- Carbon coated VO<sub>2</sub>(B) without H<sub>2</sub> gas electrodes have higher discharge capacity than the carbon-coated VO<sub>2</sub>(B) electrodes in H<sub>2</sub> gas.
- Reaction under H<sub>2</sub> gas more economical in production of more carbon from sucrose.

## GRAPHICAL ABSTRACT

TEM image of VO<sub>2</sub>(B)@C.

## ARTICLE INFO

## Article history:

Received 26 December 2014

Received in revised form 24 April 2015

Accepted 10 May 2015

Available online 6 June 2015

## Keywords:

Carbon

Vanadium oxide

Cathode

H<sub>2</sub> gas effect

Lithium ion battery

## ABSTRACT

Carbon coated vanadium oxide nanostructures were synthesized from the vanadium oxide sol using hydrothermal method with and without H<sub>2</sub> gas atmosphere for the purpose of cathodes in the lithium-ion batteries. The synthesized materials were characterized using x-ray diffraction (XRD) and transmission electron microscopy (TEM). A TEM image shows the thickness of carbon coating is more on vanadium oxide under H<sub>2</sub> gas atmosphere during synthesis. Electrochemical results shows that carbon coated vanadium oxide without H<sub>2</sub> gas atmosphere have higher capacity than the carbon coated vanadium oxide electrode with H<sub>2</sub> gas atmosphere.

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## 1. Introduction

Cathodes are very essential and a significant part of lithium-ion batteries (LIBs), and excessive research efforts have been dedicated to cathode materials in order to decrease costs and to address safety issues [1]. For Li-ion battery applications, vanadium oxides are an attractive alternative, as vanadium is known to exist in a wide range of oxidation states from +2, as in VO, to +5, as in

V<sub>2</sub>O<sub>5</sub>, and the vanadium oxides have the prospective to offer much higher capacities along with the important benefits of low cost, abundant source material, and easy synthesis. Over the years, vanadium oxides have involved special interest because of their owing structural flexibility combined with their interesting chemical and physical properties for electrochemical and catalytic applications [2]. Among the various known vanadium oxides, metastable oxides such as V<sub>2</sub>O<sub>5</sub>, H<sub>2</sub>V<sub>3</sub>O<sub>8</sub>, VO<sub>2</sub>(B), and LiV<sub>3</sub>O<sub>8</sub> have been found to show fascinating cathode properties in lithium cells [3–6]. VO<sub>2</sub> reveals four different polymorphic structures, counting the most stable VO<sub>2</sub>(R) with rutile structure, the monoclinic VO<sub>2</sub>(R) with a slightly distorted rutile structure, the tetragonal structure of VO<sub>2</sub>(A), and

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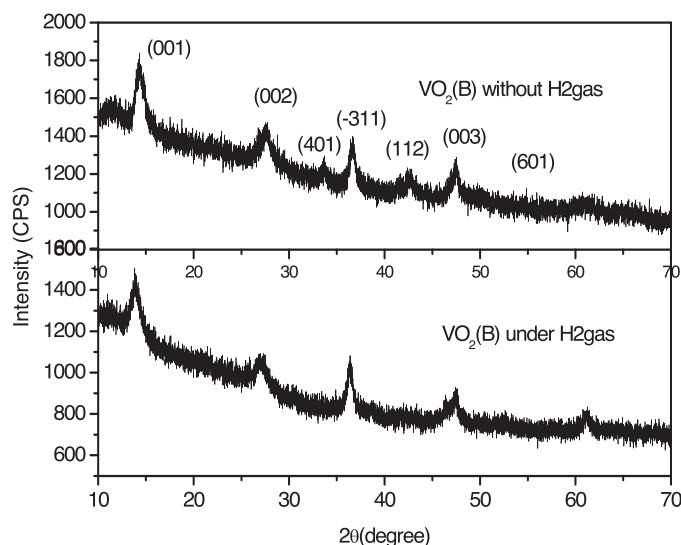


Fig. 1. XRD patterns of  $\text{VO}_2(\text{B})@C$ .

the metastable  $\text{VO}_2(\text{B})$  with monoclinic structure [7].  $\text{VO}_2(\text{B})$ , in particular, with its metastable monoclinic structure, is a favorable cathode material for both organic and aqueous lithium-ion batteries [8,9]. The crystal structure of  $\text{VO}_2(\text{B})$  consists of sheets of edge sharing  $\text{VO}_6$  octahedral linked by corner sharing to adjacent sheets along the *c*-direction of the unit cell [10]. This sharing structure is related to the structural stability and the subsequent resistance to lattice shearing during cycling in the lithium-ion battery [11]. Lately, significant efforts have been through in the direction of the preparation of  $\text{VO}_2(\text{B})$  nanostructures. Quite a few nanostructured  $\text{VO}_2(\text{B})$  materials, including nanoribbons, nanowires, nanorods, nanobelts, nanoneedles, and urchin-like morphologies have been obtained [12–14]. Nevertheless, its poor cycling lifetime (usually less than 20 cycles) significantly limits practical applications. The capacity fading of nanostructure  $\text{VO}_2(\text{B})$  is maybe due to vanadium dissolution as in other polymorphs below a discharge voltage of 2 V [15,16] and also the nanosized forms of  $\text{VO}_2(\text{B})$ , which have large specific surface areas and high surface energies, making it easier to form the agglomerated state during the electrochemical cycling, thus increasing the charge transfer resistance [17–19].

Lately, material scientists have revealed that coating the surface of the electrode material with carbon has been proven to be an effective way to increase the cycling stability [20–23]. The detailed mechanism responsible for this improvement remains unclear; one possible explanation is the enhanced electronic conductivity resulting from the carbon layer [24,25].

Motivated by this concept, we have synthesized a novel  $\text{VO}_2(\text{B})$  by carbon coated with and without  $\text{H}_2$  gas to know the effect of amount of carbon deposition on electrochemical properties. The controlled synthesis of  $\text{VO}_2(\text{B})$  is relatively difficult because vanadium is known to exist in a wide range of oxidation states from +2 to +5, and  $\text{VO}_2(\text{B})$  tends to be transformed ( $>300^\circ\text{C}$ ) to thermodynamically more stable rutile  $\text{VO}_2$  [25], which is not usable as a cathode material for the lithium-ion battery. The electrochemical measurements demonstrate that the carbon coated nanostructure without  $\text{H}_2$  gas can be used as an alternative cathode material in lithium-ion batteries with high capacity, good cycling stability, and high-rate capability.

## 2. Experimental

1.33 g of  $\text{V}_2\text{O}_5$  powder was slowly dissolved in 100 mL aqueous hydrogen peroxide (33%) solution. A transparent orange solution

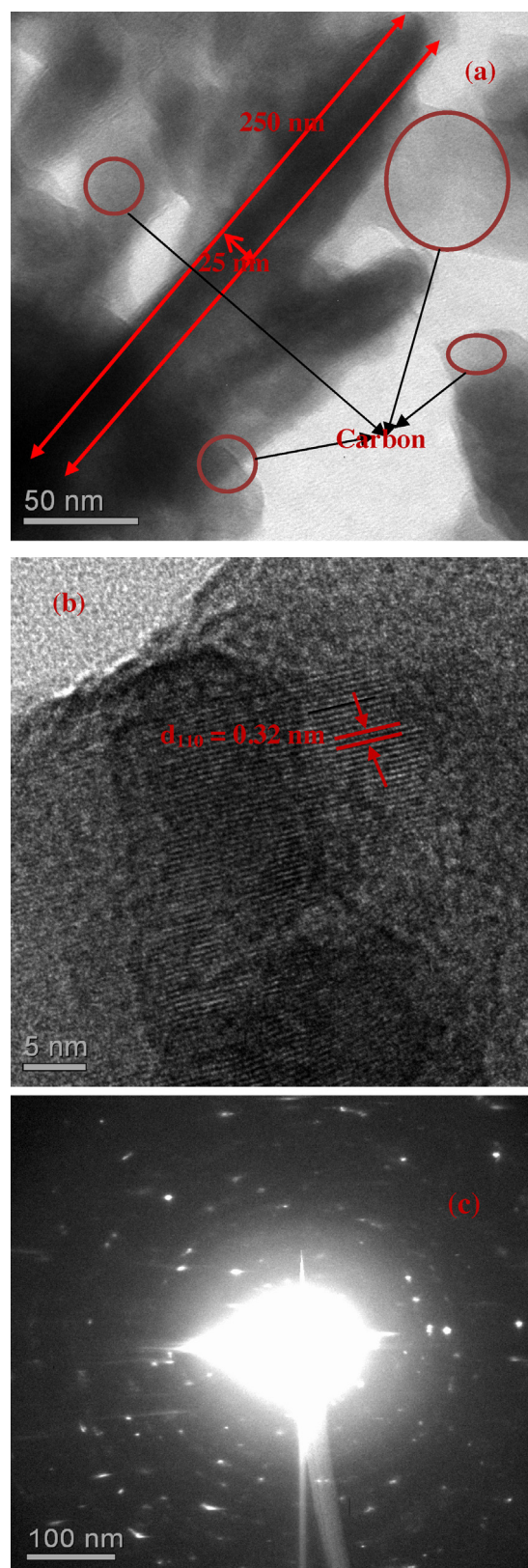


Fig. 2. TEM and HRTEM and SAED images of  $\text{VO}_2(\text{B})@C$  without  $\text{H}_2$  gas.

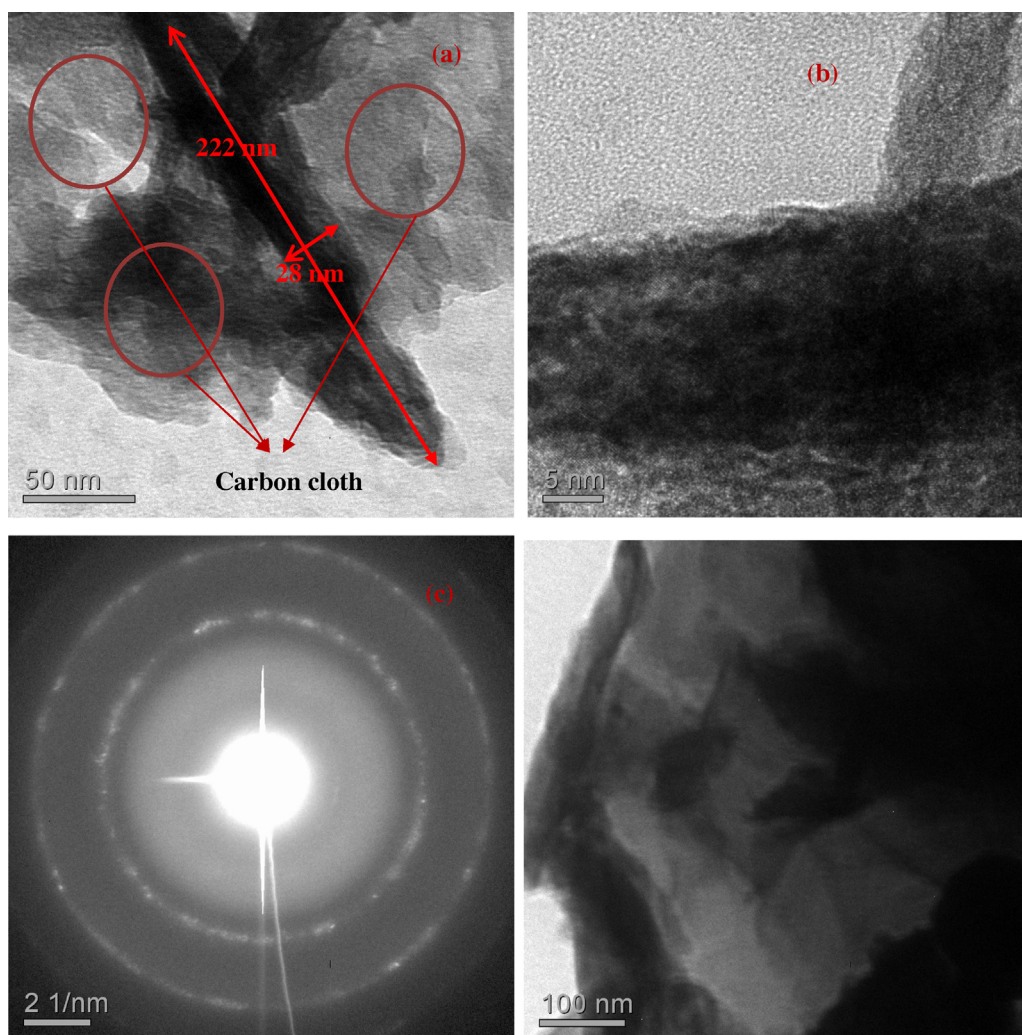


Fig. 3. (a–c) TEM and HRTEM and SAED images of  $\text{VO}_2(\text{B})@\text{C}$  under  $\text{H}_2$  gas. (d) TEM image of carbon cloth.

was formed after  $\text{V}_2\text{O}_5$  was completely dissolved. The orange-colored gel was redispersed in 200 mL water and aged for 15 days at room temperature. 0.1 g of sucrose was dissolved in 100 mL of aged gel and then transferred into a glass jar in an autoclave, kept at  $180^\circ\text{C}$  for 24 h with (under) and without  $\text{H}_2$  gas atmosphere and cooled at room temperature. The final product washed several times with distilled water and  $\text{C}_2\text{H}_5\text{OH}$  followed by vacuum dried at  $100^\circ\text{C}$  over night.

Crystallographic information on the samples was obtained using a X-ray powder diffractometer STADI P (STOE) with  $\text{Ge}(111)$  monochromatized  $\text{Cu K}\alpha$  radiation ( $\lambda = 1.54187 \text{ \AA}$ ). Diffraction data were collected over the  $2\theta$  range from  $10^\circ$  to  $70^\circ$ . The morphologies of the resulting products were characterized using a transmission electron microscopy (Philips CMG 200 FEG) (TEM).

The electrode for cycling tests were prepared by mixing 80 wt.% active material with 10 wt.% polyvinylidene fluoride (PVDF) binder and 10 wt.% acetylene black in  $\alpha$ -terpineol; the mixture was painted on 1 cm-diameter circular stainless-steel mesh and kept at  $100^\circ\text{C}$  over night under vacuum. The dried electrodes were pressed by applying 0.5 tons of pressure on a stainless steel (SS) mesh. Typical electrode mass and thickness were 5–10 mg and 0.04–0.08 mm. The electrolyte was 1 M  $\text{LiPF}_6$  in a mixture of ethylene carbonate (EC), diethyl carbonate (DEC) and dimethyl carbonate (DMC) (1:1:1 by volume, provided by Merck). Cells were fabricated in an argon-filled glove bag and galvanostatically cycled with a current density

50 mA/g and 100 mA/g over a voltage range 1.5–4 V vs.  $\text{Li/Li}^+$  with a Wuhan Land CT 2001A cycler at  $25^\circ\text{C}$ .

### 3. Results and discussion

Fig. 1 shows XRD patterns of  $\text{VO}_2(\text{B})$  with and without  $\text{H}_2$  gas. All the diffraction peaks can be indexed with standard JCPDS (# 31-1438) of monoclinic with cell parameters of  $a = 12.03 \text{ \AA}$ ,  $b = 3.693 \text{ \AA}$  and  $c = 6.42 \text{ \AA}$ . Better crystallinity observed in  $\text{VO}_2(\text{B})$  without  $\text{H}_2$  gas compared to  $\text{VO}_2(\text{B})$  under  $\text{H}_2$  gas, this may be due to less amorphous carbon coating on the surface of the nanomaterials. Carbon is not detected in the pattern of  $\text{VO}_2(\text{B})@\text{C}$  composites with and without  $\text{H}_2$  gas. Carbon obtained from sucrose under hydrothermal condition is amorphous and cannot be detected by XRD even with higher amounts [20]. Sizes of the  $\text{VO}_2(\text{B})$  without  $\text{H}_2$  gas and with  $\text{H}_2$  gas nanostructures crystallites were estimated using the Scherrer formula [ $\tau = K\lambda/\beta\cos\theta$ ]. Where  $\tau$  is the mean size of the ordered (crystalline) domains, which may be smaller or equal to the grain size;  $K$  is a dimensionless shape factor, with a value close to unity. The shape factor has a  $\lambda$  is the X-ray wavelength (1.54);  $\beta$  is the line broadening at half the maximum intensity (FWHM), after subtracting the instrumental line broadening, in radians. This quantity is also sometimes denoted as  $\Delta(2\theta)$ ;  $\theta$  is the Bragg angle.

The calculated D-spacing is  $5.81 \text{ \AA}$  for  $\text{VO}_2(\text{B})$  nanorods,  $5.10 \text{ \AA}$  for carbon coated  $\text{VO}_2(\text{B})$  nanostructures with  $\text{H}_2$  gas, and  $5.15 \text{ \AA}$



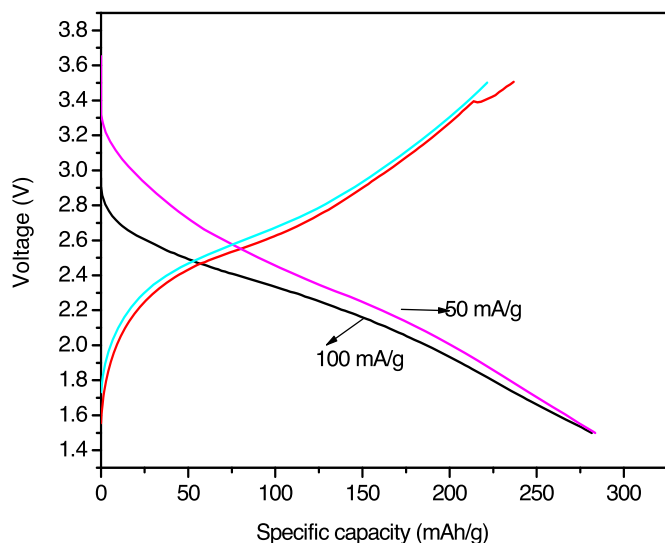


Fig. 4. Charge-discharge profiles of  $\text{VO}_2(\text{B})@\text{C}$  without  $\text{H}_2$  gas cathode.

carbon coated  $\text{VO}_2(\text{B})$  nanostructures under  $\text{H}_2$  gas at (200) plane. The difference between the calculated D-spacing is  $0.71 \text{ \AA}$  of  $\text{VO}_2(\text{B})$  nanorods and carbon coated  $\text{VO}_2(\text{B})$  nanostructures without  $\text{H}_2$  gas, whereas  $0.66 \text{ \AA}$  of  $\text{VO}_2(\text{B})$  nanorods and carbon coated  $\text{VO}_2(\text{B})$  nanostructures under  $\text{H}_2$  gas.

Fig. 2a shows the TEM image of  $\text{VO}_2(\text{B})@\text{C}$  without  $\text{H}_2$  gas. After carbon coating process without  $\text{H}_2$  gas, the sample consist of well-defined nanorods with length up to several micrometers, and the difference rating between cores and shells could even be observed, representing that each  $\text{VO}_2(\text{B})$  core is encapsulated into amorphous carbon shell, which is similar to carbon coated  $\text{Fe}_3\text{O}_4$  [20]. The thickness of the carbon shell can be controlled by the hydrothermal reaction time and the quantity of sucrose and atmosphere inside the autoclave.

The high-resolution HRTEM image of an individual  $\text{VO}_2(\text{B})@\text{C}$  nanorod without  $\text{H}_2$  gas shown in Fig. 2(b) visibly exhibits lattice fringes and covered by amorphous carbon coating, where the lattice planes with a d spacing of  $0.35 \text{ nm}$  correspond to the (1 1 0) planes, which is a good match to monoclinic  $\text{VO}_2(\text{B})$  (JCPDS No: 31-1438), it was confirmed by XRD. The selected-area electron diffraction (SAED) pattern (Fig. 2c) was recorded from the individual nanorod region of Fig. 2(a), demonstrating that the synthesized nanorods are single-crystal with preferential growth along the [0 1 0] direction.

TEM images of carbon coated vanadium oxide (Fig. 3a) under  $\text{H}_2$  gas show nanostructures covered by thick carbon cloth. A single nanobar identified with dimensions of  $222 \text{ nm}$  length and  $28 \text{ nm}$  diameter. Low crystallinity and carbon cloth coverage on vanadium oxide nanostructures can be clearly seen in HRTEM image (Fig. 3b). The selected area electron diffraction pattern of a single nanostructure is shown in Fig. 3c. A monoclinic structure of vanadium oxide nanostructure can be indexed by the diffraction spots in Fig. 3c. Fig. 3d shows TEM image of carbon. We can conclude carbon deposition on vanadium oxide by comparing Fig. 2a and Fig. 3b and d.

Fig. 4 shows the charge-discharge profiles of the  $\text{VO}_2(\text{B})@\text{C}$  without  $\text{H}_2$  gas cathode at  $50 \text{ mA/g}$  and  $100 \text{ mA/g}$  current densities. The initial discharge capacities are  $282 \text{ mAh/g}$  at  $50 \text{ mA/g}$  and  $283 \text{ mAh/g}$  at  $100 \text{ mA/g}$  current density. The initial charge capacities are  $237 \text{ mAh/g}$  at  $50 \text{ mA/g}$  and  $222 \text{ mAh/g}$  at  $100 \text{ mA/g}$  current density. The columbic efficiencies are  $84\%$  at  $50 \text{ mA/g}$  and  $79\%$  at  $100 \text{ mA/g}$ . The charge-discharge curves of the  $\text{VO}_2(\text{B})@\text{C}$  under  $\text{H}_2$  gas cathode at  $50 \text{ mA/g}$  and  $100 \text{ mA/g}$  current densities are shown in Fig. 5. The initial discharge capacity is

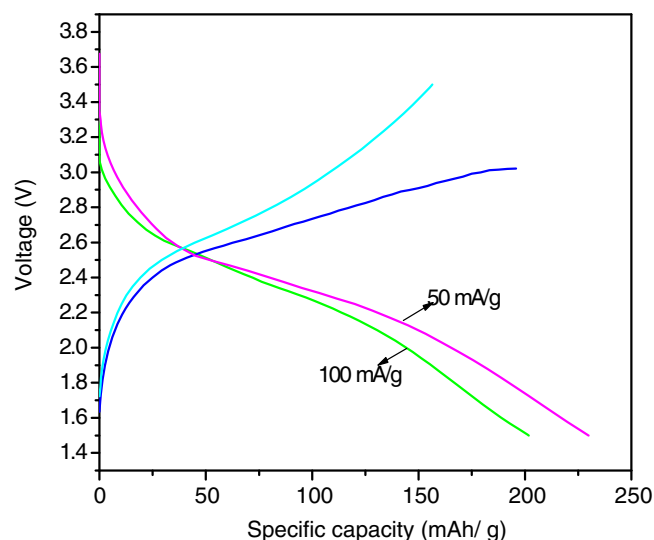


Fig. 5. Charge-discharge profiles of  $\text{VO}_2(\text{B})@\text{C}$  under  $\text{H}_2$  gas cathode.

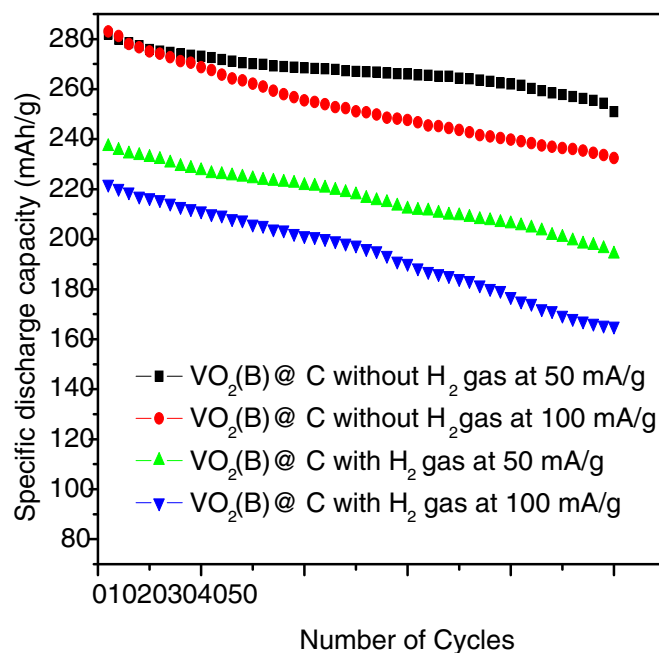


Fig. 6. Cycling performance of  $\text{VO}_2(\text{B})@\text{C}$  cathode.

$230 \text{ mAh/g}$  at current density  $50 \text{ mA/g}$ , and charge capacity is  $157 \text{ mAh/g}$ , the columbic efficiency is  $68\%$ . The initial discharge capacity at a current density of  $100 \text{ mA/g}$  is  $202 \text{ mAh/g}$ , and charge capacity is  $196 \text{ mAh/g}$ , the columbic efficiency is  $97\%$ . The initial discharge capacities of  $\text{VO}_2(\text{B})@\text{C}$  is much higher than the  $\text{VO}_2(\text{B})$  nanorods ( $150 \text{ mAh/g}$ ) and  $\text{VO}_2(\text{B})@\text{C}$  core-shell microspheres ( $187 \text{ mAh/g}$ ),  $\text{VO}_2(\text{B})$ -multiwall carbon nanotubes (MWCNT) ( $177 \text{ mAh/g}$ ) [13,21,26].

Fig. 6 shows cycling performance of  $\text{VO}_2(\text{B})@\text{C}$  nanostructures with and without  $\text{H}_2$  gas treatment cathodes.

#### 4. Conclusions

Carbon coated vanadium oxide nanostructures successfully synthesized using vanadium oxide sol and sucrose through hydrothermal method with and without  $\text{H}_2$  gas atmosphere. Sucrose is a cheap and environmentally friendly reagent. During the synthe-

sis, sucrose act as reductant and carbon source, without adding unfamiliar surfactants or hazard reducing reagents. The synthetic approach has the merits of easy, low-cost, convenience and environmentally benign. If the reaction performed under H<sub>2</sub> gas then more amount carbon can produce, this will be useful in large scale production materials to minimize the cost of the material. TEM images shows that high thickness of carbon-coated vanadium oxide nanostructures under H<sub>2</sub> gas. Electrochemical studies show that the carbon coated vanadium oxide nanostructures without H<sub>2</sub> gas have higher discharge capacity than the carbon coated vanadium oxide nanostructures under H<sub>2</sub> gas.

## Acknowledgement

One of the authors (VSRC) thanks the Alexander von Humboldt-Foundation for a fellowship. The authors gratefully acknowledge valuable contributions by M. Schlesinger and M. Mehring in the structural analysis using XRD and support by Dr. Steffen Schulze during SEM and TEM characterization.

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